ARC ANNEALER PROGRAM DATA

The following settings can be used for ANY MANUFACTURER'S BRASS CASES within a given caliber.

INSTRUCTIONS: The program setting listed below can be entered into an ADG assembled ARC ULTIMATE ANNEALER and will anneal the brass sufficiently to achive a factory anneal level. The height may need to be adjusted for your individual machine +/- 10 steps to get the anneal just below the shoulder. Color changes on the shell do not necessarily indicate the bottom of the annealed portion, the discoloration during the annealing process will vary depending upon the cleanliness and consistency of prepping the case.

Things to consider:

Initial HEIGHT estimation can be completed by measuring the distance from the cartridge base to the shoulder-neck junction and using the ESTIMATE feature in the HEIGHT MENU

Once the initial height settings are determined, the MHT value and SENSOR selected may be varied to develop the most consistent load/anneal for your specific rifle chamber and brass configuration.

Brass can be re-annealed multiple times through the same program WITHOUT softening any further.

Programs with a lower case "a" at the end of the name have been verified with factory new brass at ADG facilities using hardness testing.

YELLOW field denotes the need to use the THIN CASE GUIDE, marked with a 1T or 2T label on the top

ORANGE field denotes ADG manufactured products

CALIBER	PROGRAM NAME	HEIGHT	MHT	SENSOR	ADG PRODUCT
204 Ruger	**204RUG**	1047	325	2	
22 ARC	**22ARC**	828	325	2	
22 Creedmoor	**22CM**	1060	325	3	YES
22-250 Remington	**22-250**	1057	325	2	
223 Remington / 5.56 NATO	**223REM**	990	325	2	
243 Winchester	**243WIN**	1145	325	3	
25 Creedmoor	**25CM**	1042	325	3	YES
25-06	**25-06**	1387	325	3	
260 Remington	**260REM**	1127	325	3	YES
270 Winchester	**270WIN**	1370	325	3	
270 WSM	**270WSMa**	1158	350	3	YES
28 Nosler	**28NOSa**	1470	325	3	YES
284 Shehane	**284S**	1197	325	3	
30 Nosler	**30NOS**	1427	325	3	YES
300 AAC BLACKOUT	**300BLKa**	800	350	3	
300 MEGA (Sherman)	**300MEGAa**	1154	325	3	YES
300 Norma Mag	**300NMa**	1245	350	3	YES
300 PRC	**300PRCa**	1442	350	3	YES
300 Rem Ultra Mag	**300RUMa**	1615	350	3	YES
300 SAUM	**300SAUMa**	1082	350	3	YES
300 Win Mag	**300WMa**	1495	325	3	YES
300 WSM	**300WSMa**	1145	350	3	YES
30-06 Springfield	**30-06**	1340	325	3	
308 Winchester / 7.62 NATO	**308WIN**	1087	325	3	YES
338 Edge	**338EDGE**	1600	325	3	YES
338 Lapua Mag	**338LMa**	1420	325	3	YES
338 Norma Mag	**338NMa**	1245	350	3	YES
338 Rem Ultra Mag	**338RUMa**	1542	350	3	YES
338 Win Mag	**338WMa**	1325	325	3	YES
375 CheyTac	**375CT**	1710	325	3	
375 H&H Mag	**375H&Ha**	1585	335	3	YES
375 Rem Ultra Mag	**375RUM**	1445	325	3	YES
375 Ruger	**375RUGa**	1444	350	3	YES
408 CheyTac	**408CT**	1682	325	3	
416 Rem Mag	**416RMa**	1692	350	4	YES
6.5-284 Norma	**65-284**	1205	325	3	
6.5mm Creedmoor	**65CM**	1037	325	3	YES
6.5mm Grendel	**65GRNDL**	806	325	2	
6.5mm PRC	**65PRCa**	1116	350	3	YES

CALIBER	PROGRAM NAME	HEIGHT	MHT	SENSOR	ADG PRODUCT
6.5mm RSAUM	**65SAUMa**	1109	350	3	YES
6.5x47 Lapua	**65X47L**	982	325	3	
6.8mm Western	**68WESTa**	1107	350	3	YES
6mm ARC	**6ARC**	797	325	2	
6mm BR Norma	**6BRN**	786	325	3	
6mm Creedmoor	**6CM**	1047	325	3	YES
6mm Dasher	**6DASH**	830	325	2	
6mm GT	**6GT**	912	325	3	
6mm UM-30/6mm RSAUM	**6UM-30a**	1117	325	3	YES
6mm UM-40 (Unknown Munition	**6UM-40a**	1117	350	3	YES
6mm XC	**6XC**	1020	325	3	
7.62x39	**762X39**	819	325	2	
7-300 PRC	**7-300PRCa**	1455	350	3	YES
7-6.5mm PRCW	**7-65PRCa**	1107	350	3	YES
7mm MAX (Sherman Max)	**7MAXa**	1089	335	3	
7mm LRM (Gunwerks)	**7LRMa**	1355	325	3	
7mm PRC	**7PRCa**	1265	350	3	YES
7mm Rem Mag	**7RMa**	1415	325	3	YES
7mm Rem Ultra Mag	**7RUM**	1627	325	3	YES
7mm RSAUM	**7SAUMa**	1095	325	3	YES
7mm SS (Sherman Short)	**7SSa**	1034	350	3	YES
7mm STW	**7STWa**	1633	325	3	YES
7mm-08	**7mm-08**	1112	325	3	

PREMIUM SHOOTING PRODUCTS

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