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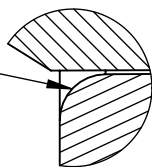
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SW-FILE NAME: 700 Replacement Bolt Tenon Assembly

REVISIONS

REV.	DESCRIPTION	ECO	BY	DATE
1	INITIAL RELEASE	N/A	CCM	7/25/2025
2	THREAD CLASS WAS 2A	N/A	JKR	8/6/2025

.030 MAX
EDGE BREAK
SEE NOTE 3

**DETAIL A**

SCALE 8 : 1

.154±.001
REAR OF HEADSPACE
MIN
GAUGE

1.404
MIN THREAD

Ø 1.070 MAX
0.375 MIN LAND

EDGE BREAK OPTIONAL

② 1-1/16 - 16 TPI 3A
MAJOR Ø 1.0531 - 1.0625
PITCH Ø 1.0182 - 1.0219

.100 MAX TO FIRST FULL THREAD

NOTES:

1. THIS TENON DRAWING IS PROVIDED ONLY AS A SETUP GUIDELINE AT MINIMUM CARTRIDGE SAAMI SPECIFICATION. IT IS THE SOLE RESPONSIBILITY OF A QUALIFIED GUNSMITH TO VERIFY ALL DIMENSIONS IN ORDER TO ALLOW FOR PROPER CLEARANCES.
2. THE END USER IS SOLEY RESPONSIBLE FOR THE SAFE USE OF THE PRODUCT.
3. INCREASING CHAMBER EDGE BREAK MAY AID IN FEEDING BUT DECREASES CASE SUPPORT AT THE WEB.
4. RECOMMENDED INSTALLATION TORQUE 50-100 FT-LBS

DO NOT SCALE THIS DRAWING: WORK TO FIGURES UNLESS OTHERWISE NOTED.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
INTERPRET THIS DRAWING PER ASME Y14.5-2009

TOLERANCES

UNLESS OTHERWISE SPECIFIED

X.XXX ±0.005

X.XX ±0.010

X.X ±0.050

ANGLES ±0.5°

SURFACE FINISH: 125 µin RMS MAX

DESIGNED BY: JKR 7/20/25

DRAWN BY: CCM 7/24/25

CHECKED BY: JKR 7/25/25

MATERIAL APPROVED BY: N/A



TITLE:
700 REPLACEMENT BOLT TENON

SIZE	NUMBER	REV
A	20-000157-0000	2
SCALE 1:2	SHEET 1 OF 1	SUPERSEDES N/A
CAGE CODE 7C725		